

# PETG blobs and PETG stringing

## Printer Settings

- Retraction speed<sup>1)</sup>
- Retraction distance
- Retraction minimum travel
- Travel speed
- Nozzle temperature
- Print speed

## Experimental Features

- Coasting
- Wiping
- Combing

<sup>1)</sup>

<https://www.3dprintbeast.com/how-to-prevent-petg-blobs-and-stringing/>