

PETG blobs and PETG stringing

Printer Settings

- Retraction speed¹⁾
- Retraction distance
- Retraction minimum travel
- Travel speed
- Nozzle temperature
- Print speed

Experimental Features

- Coasting
- Wiping
- Combing

¹⁾

<https://www.3dprintbeast.com/how-to-prevent-petg-blobs-and-stringing/>